E3647A-01

<u>SERVICE NOTE</u>

Supersedes: NONE

E3647A Dual Output Programmable DC Power Supply

Serial Numbers: MY0000000/MY00000000

The Capacitors used in the circuit reference (C107, C108, C173 & C174) has been found to have cold solder connections.

To Be Performed By: Agilent-Qualified Personnel or Customer

Parts Required:

P/N Description Qty.

None

ADMINISTRATIVE INFORMATION

SERVICE NOTE CLASSIFICATION:			
MODIFICATION RECOMMENDED			
ACTION CATEGORY:	[[]] IMMEDIATELY x ON SPECIFIED FAILURE [[]] AGREEABLE TIME	STANDARDS: LABOR: 1.0 Hours	
LOCATION CATEGORY:	x CUSTOMER INSTALLABLE ON-SITE x SERVICE CENTER	SERVICE [[]] RETURN INVENTORY: [[]] SCRAP [[]] SEE TEXT	USED [[]] RETURN PARTS: [[]] SCRAP x SEE TEXT
AVAILABILITY:	PRODUCT'S SUPPORT LIFE	AGILENT RESPONSIBLE UNTIL:	
AUTHOR: cp	PRODUCT LINE: 33		
ADDITIONAL INFORMATION:			

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Page 2 of 2 E3647A-01

Situation:

It has been determined that one or more of the capacitors loaded into one or more of the circuit locations described, may become intermittent due to poorly soldered leads. The contract manufacturer soldering the parts that are loaded in one or more of the following circuit locations (C107, C108, C173, C174) had a process problem.

The models E3646A, E3647A, E3648A & E3649A all use the same printed circuit board P/N 5022-4237. When these models are manufactured different capacitors will be loaded depending on the model. There will be two parts loaded in any combination of the following circuit references (C107, C108, C173, C174). These parts can be found in side of the instrument near the rear output connectors. The part that is loaded is model dependent. It is recommended that all of these parts be inspected, and resoldered if required.

Solution/Action:

It is recommended that all of the SPO/GTLS world wide inventory be inspected. It may be difficult to determine if the solder joint is good. So it is recommended that any part loaded into the circuit references described above be resoldered. The printed circuit board has very heavy traces. It is recommended that a 100watt iron be used to do this rework. Care should be taken when this rework is done. It is important not to apply too much heat. Too much heat may result in damage to the printed circuit board.

After the part is resoldered the instrument should be turned on and checked. There is NO Calibration required.

Duplicate Service Notes E3646A-01 E3647A-01 E3648A-01 E3649A-01